



SAFETY DATA SHEET

Issuing Date: 22-Dec-2011

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Revision Number: 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 03849CEH-HFX

Product Name: EPOXY HARDENER MIL-DTL-53022E, TYPE III, PART B

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200
Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)


Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin Corrosion/Irritation	Category 2 Sub-category B
Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements
 Harmful if swallowed
 harmful if inhaled
 Causes skin irritation
 Causes serious eye irritation
 May cause respiratory irritation. May cause drowsiness or dizziness
 Highly flammable liquid and vapor



Appearance Clear **Physical state** Liquid **Odor** Solvent

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Use only outdoors or in a well-ventilated area
Do not breathe dust/fume/gas/mist/vapors/spray
Wear protective gloves/protective clothing/eye protection/face protection
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/Bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Keep cool

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
If skin irritation occurs: Get medical advice/attention
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
Do NOT induce vomiting
In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- May be harmful if swallowed
- Causes mild skin irritation

3. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known carcinogenic chemicals in this product

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
METHYL AMYL KETONE	110-43-0	20% - 30%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³
METHYL ACETATE	79-20-9	10% - 20%	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³
BUTYL ALCOHOL	71-36-3	10% - 20%	TWA: 20 ppm	TWA: 100 ppm TWA: 300 mg/m ³

4. FIRST AID MEASURES

First Aid Measures

General advice	Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
Eye Contact	Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing. Call a physician immediately. If symptoms persist, call a physician.
Skin Contact	Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Remove to fresh air. If not breathing, give artificial respiration. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Clean mouth with water and afterwards drink plenty of water. Consult a physician if necessary.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Most Important Symptoms and Effects No information available.

Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Extremely flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

Wear self contained breathing apparatus for fire fighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for Cleaning Up Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks and flame.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³
METHYL ACETATE 79-20-9	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³	IDLH: 3100 ppm TWA: 200 ppm TWA: 610 mg/m ³ STEL: 250 ppm STEL: 760 mg/m ³
BUTYL ALCOHOL 71-36-3	TWA: 20 ppm	TWA: 100 ppm TWA: 300 mg/m ³	IDLH: 1400 ppm Ceiling: 50 ppm Ceiling: 150 mg/m ³
BENZENE, 1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F TWA: 2.5 mg/m ³ dust	

NIOSH IDLH: *Immediately Dangerous to Life or Health*

Exposure controls

Engineering Measures Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Clear
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	14 °F / -10 °C
Decomposition temperature	No data available	Boiling Point	133 °F / 56 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	0.93
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	7.73
		Flammability Limits in Air	
		Upper	6.78 %
		Lower	1.05 %

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Conditions to Avoid
Extremes of temperature and direct sunlight.

Incompatible Materials
None known based on information supplied.

Hazardous Decomposition Products
Thermal decomposition can lead to release of irritating gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information The product has not been tested

Inhalation There is no data for this product.
Eye Contact There is no data for this product.
Skin Contact There is no data for this product.
Ingestion There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL AMYL KETONE 110-43-0	1600 mg/kg (Rat)	12.6 mL/kg (Rabbit)	2000 ppm (Rat) 4 h
METHYL ACETATE 79-20-9	5000 mg/kg (Rat)	5 g/kg (Rabbit)	16000 ppm (Rat) 4 h
BUTYL ALCOHOL 71-36-3	700 mg/kg (Rat)	3402 mg/kg (Rabbit)	8000 ppm (Rat) 4 h
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	13 g/kg (Rat)	2 mL/kg (Rabbit)	33 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Legend:
Reproductive Toxicity No information available.
Specific target organ systemic toxicity (single exposure) No information available.
Specific target organ systemic toxicity (repeated exposure) No information available.
Chronic Toxicity Avoid repeated exposure.
Target Organ Effects Central nervous system (CNS), Eyes, Peripheral Nervous System (PNS), Respiratory system, Skin.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1587 mg/kg
ATEmix (dermal) 5143 mg/kg
ATEmix (inhalation-dust/mist) 3.5 mg/l
Oral LD50 5520 mg/kg (rat) Estimated
Dermal LD50 10799 mg/kg (rat) Estimated
Inhalation LC50 119983 mg/l (mist) (dust) mg/m³ Estimated
Inhalation LC50 ml/m³ (vapor) Estimated

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A

METHYL ACETATE 79-20-9	120: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	295 - 348: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 250 - 350: 96 h <i>Brachydanio rerio</i> mg/L LC50 static	1026.7: 48 h <i>Daphnia magna</i> mg/L EC50
BUTYL ALCOHOL 71-36-3	500: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50 500: 96 h <i>Desmodesmus subspicatus</i> mg/L EC50	1730 - 1910: 96 h <i>Pimephales promelas</i> mg/L LC50 static 1740: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 100000 - 500000: 96 h <i>Lepomis macrochirus</i> µg/L LC50 static 1910000: 96 h <i>Pimephales promelas</i> µg/L LC50 static	1897 - 2072: 48 h <i>Daphnia magna</i> mg/L EC50 Static 1983: 48 h <i>Daphnia magna</i> mg/L EC50
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	N/A	N/A	3.68: 48 h <i>Daphnia magna</i> mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL AMYL KETONE 110-43-0	1.98
METHYL ACETATE 79-20-9	0.18
BUTYL ALCOHOL 71-36-3	0.785

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number

U031 D001

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
BUTYL ALCOHOL 71-36-3	N/A	Included in waste stream: F039	N/A	U031

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL ACETATE 79-20-9	Toxic Ignitable
BUTYL ALCOHOL 71-36-3	Toxic

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3

Packing Group	II
Special Provisions	149, B52, IB2, T4, TP1, TP8, TP28
Description	UN1263, Paint, 3, II, RQ
Emergency Response Guide Number	128

TDG

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Description	UN1263, Paint, 3, II

MEX

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Description	UN1263, Paint, 3, II

ICAO

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Special Provisions	A3, A72
Description	UN1263, Paint, 3, II

ICAO

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Special Provisions	A3, A72
Description	UN1263, Paint, 3, II

IMDG/IMO

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
EmS-No	F-E, S-E
Special Provisions	163
Description	UN1263, Paint, 3, II

RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Description	UN1263, Paint, 3, II

ADR/RID

UN-No	UN1263
Proper shipping name	Paint

Hazard class 3
Packing Group II
Classification Code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650
Description UN1263, Paint, 3, II, (D/E)
ADR/RID-Labels 3

ADN

Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint, 3, II
Limited Quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	SARA 313 - Threshold Values %
BUTYL ALCOHOL	71-36-3	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard Yes
Chronic Health Hazard No
Fire Hazard Yes
Sudden Release of Pressure Hazard No
Reactive Hazard No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ (reportable quantity)
BUTYL ALCOHOL	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ

State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
METHYL AMYL KETONE	X	X	X	N/A	X
METHYL ACETATE	X	X	X	N/A	X
BUTYL ALCOHOL	X	X	X	N/A	X
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	X	X	N/A	X

International Regulations

Mexico - Grade

Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 235 mg/m ³ Mexico: STEL 100 ppm Mexico: STEL 465 mg/m ³
METHYL ACETATE	N/A	Mexico: TWA 200 ppm Mexico: TWA 610 mg/m ³ Mexico: STEL 250 ppm Mexico: STEL 760 mg/m ³
BUTYL ALCOHOL	N/A	Mexico: Ceiling 50 ppm Mexico: Ceiling 150 mg/m ³

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



HMIS Health Hazard 1 * Flammability 3 Physical Hazard 0 Personal protection X

Chronic Hazard Star Legend

* Chronic Health Hazard

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Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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