



SAFETY DATA SHEET

Issuing Date: 22-Dec-2011

Revision Date: 15-May-2015

Revision Number: 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 16677AEF-LVOC

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Product Name: 36118 GRAY EPOXZEN,
MIL-PRF-22750G(I),PART A,TY II,CL H,GR A
Company Phone Number: 1-414-353-4200
Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Germ Cell Mutagenicity	Category 1B
Carcinogenicity	Category 1B
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements

Harmful if swallowed
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause genetic defects
May cause cancer
Highly flammable liquid and vapor



Appearance Opaque

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/Bond container and receiving equipment
 Use explosion-proof electrical/ ventilating/ lighting/ equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
 Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
BISPHENOL A/ EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	10% - 20%	N/A	N/A
METHYL ACETATE	79-20-9	10% - 20%	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³
TITANIUM DIOXIDE	13463-67-7	5% - 10%	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust
METHYL AMYL KETONE	110-43-0	1% - 5%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³
BUTYL ACETATE	123-86-4	1% - 5%	STEL: 200 ppm TWA: 150 ppm	TWA: 150 ppm TWA: 710 mg/m ³
CARBON BLACK	1333-86-4	0% - 1%	TWA: 3 mg/m ³ inhalable fraction	TWA: 3.5 mg/m ³

MINERAL SPIRITS/STODDARD SOLVENT	8052-41-3	0% - 1%	TWA: 100 ppm	TWA: 500 ppm TWA: 2900 mg/m ³
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4. FIRST AID MEASURES

First Aid Measures

General advice	Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
Eye Contact	If symptoms persist, call a physician. Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing.
Skin Contact	Remove and wash contaminated clothing and gloves, including the inside, before re-use. If skin irritation persists, call a physician. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Inhalation	Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Consult a physician if necessary. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Drink plenty of water. Rinse mouth. If symptoms persist, call a physician. Clean mouth with water and afterwards drink plenty of water. Never give anything by mouth to an unconscious person. Consult a physician if necessary.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.
Most important symptoms and effects, both acute and delayed	
Most Important Symptoms and Effects	No information available.
Indication of any immediate medical attention and special treatment needed	
Notes to physician	Treat symptomatically. May cause sensitization of susceptible persons.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Extremely flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks and flame. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F TWA: 2.5 mg/m ³ dust	
METHYL ACETATE 79-20-9	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³	IDLH: 3100 ppm TWA: 200 ppm TWA: 610 mg/m ³ STEL: 250 ppm STEL: 760 mg/m ³
CALCIUM CARBONATE 1317-65-3	N/A	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust	IDLH: 5000 mg/m ³

METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³
BUTYL ACETATE 123-86-4	STEL: 200 ppm TWA: 150 ppm	TWA: 150 ppm TWA: 710 mg/m ³	IDLH: 1700 ppm TWA: 150 ppm TWA: 710 mg/m ³ STEL: 200 ppm STEL: 950 mg/m ³
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable fraction	TWA: 3.5 mg/m ³	IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH

NIOSH IDLH: Immediately Dangerous to Life or Health

Exposure controls

Engineering Measures Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Opaque
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	14 °F / -10 °C
Decomposition temperature	No data available	Boiling Point	133 °F / 56 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	1.34
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	11.16
		Flammability Limits in Air	
		Upper	5.53 %
		Lower	0.82 %

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	13 g/kg (Rat)	2 mL/kg (Rabbit)	33 mg/L (Rat) 4 h
METHYL ACETATE 79-20-9	5000 mg/kg (Rat)	5 g/kg (Rabbit)	16000 ppm (Rat) 4 h
TITANIUM DIOXIDE 13463-67-7	10000 mg/kg (Rat)	N/A	N/A
METHYL AMYL KETONE 110-43-0	1600 mg/kg (Rat)	12.6 mL/kg (Rabbit)	2000 ppm (Rat) 4 h
BUTYL ACETATE 123-86-4	14.13 mg/kg (Rat)	17600 mg/kg (Rabbit)	390 ppm (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
TITANIUM DIOXIDE 13463-67-7	N/A	Group 2B	N/A	X
CARBON BLACK 1333-86-4	A3	Group 2B	N/A	X

Legend:

- ACGIH (American Conference of Governmental Industrial Hygienists)
- A3 - Animal Carcinogen
- IARC (International Agency for Research on Cancer)
- Group 2B - Possibly Carcinogenic to Humans
- Group 3 - Not Classifiable as to Carcinogenicity in Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive Toxicity	No information available.
Specific target organ systemic toxicity (single exposure)	No information available.
Specific target organ systemic toxicity (repeated exposure)	No information available.
Chronic Toxicity	Prolonged or repeated exposure increases the risk. Avoid repeated exposure. Repeated contact may cause allergic reactions in very susceptible persons.
Target Organ Effects	Central nervous system (CNS), Eyes, Lungs, Peripheral Nervous System (PNS), Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	771 mg/kg
ATEmix (dermal)	5120 mg/kg
ATEmix (inhalation-dust/mist)	22 mg/l
Oral LD50	15738 mg/kg (rat) Estimated
Dermal LD50	10792 mg/kg (rat) Estimated
Inhalation LC50	64470 mg/l (mist) (dust) mg/m ³ Estimated
Inhalation LC50	

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	N/A	N/A	3.68: 48 h Daphnia magna mg/L EC50
METHYL ACETATE 79-20-9	120: 72 h Desmodesmus subspicatus mg/L EC50	295 - 348: 96 h Pimephales promelas mg/L LC50 flow-through 250 - 350: 96 h Brachydanio rerio mg/L LC50 static	1026.7: 48 h Daphnia magna mg/L EC50
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
BUTYL ACETATE 123-86-4	674.7: 72 h Desmodesmus subspicatus mg/L EC50	100: 96 h Lepomis macrochirus mg/L LC50 static 17 - 19: 96 h Pimephales promelas mg/L LC50 flow-through	N/A

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL ACETATE 79-20-9	0.18
METHYL AMYL KETONE 110-43-0	1.98
BUTYL ACETATE 123-86-4	1.81

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number U031 U122 U239 D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL ACETATE 79-20-9	Toxic Ignitable
BUTYL ACETATE 123-86-4	Toxic

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, 3, II
Emergency Response Guide Number 128

TDG

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

MEX

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263

Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Special Provisions A3, A72
 Description UN1263, Paint, 3, II

IMDG/IMO

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 EmS-No F-E, S-E
 Special Provisions 163
 Description UN1263, Paint, 3, II

RID

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Classification Code F1
 Description UN1263, Paint, 3, II

ADR/RID

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Classification Code F1
 Tunnel restriction code (D/E)
 Special Provisions 163, 640C, 650
 Description UN1263, Paint, 3, II, (D/E)
 ADR/RID-Labels 3

ADN

Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Classification Code F1
 Special Provisions 163, 640C, 650
 Description UN1263, Paint, 3, II
 Limited Quantity (LQ) 5 L
 Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL/NDSL Complies
 EINECS/ELINCS Complies
 ENCS Complies
 IECSC Complies
 KECL Complies
 PICCS Complies
 AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
BUTYL ACETATE	5000 lb	N/A	N/A	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ (reportable quantity)
BUTYL ACETATE	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ

State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	CAS No	California Proposition 65
TITANIUM DIOXIDE	13463-67-7	Carcinogen
CARBON BLACK	1333-86-4	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
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BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	X	X	N/A	X
METHYL ACETATE	X	X	X	N/A	X
CALCIUM CARBONATE	X	X	X	N/A	X
TITANIUM DIOXIDE	X	X	X	N/A	X
AMORPHOUS PRECIPITATED SILICA	X	X	X	N/A	N/A
METHYL AMYL KETONE	X	X	X	N/A	X
BUTYL ACETATE	X	X	X	N/A	X
CARBON BLACK	X	X	X	X	X

International Regulations

Mexico - Grade

Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	Mexico: TWA 2.5 mg/m ³
METHYL ACETATE	N/A	Mexico: TWA 200 ppm Mexico: TWA 610 mg/m ³ Mexico: STEL 250 ppm Mexico: STEL 760 mg/m ³
CALCIUM CARBONATE	N/A	Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
TITANIUM DIOXIDE	N/A	Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 235 mg/m ³ Mexico: STEL 100 ppm Mexico: STEL 465 mg/m ³
BUTYL ACETATE	N/A	Mexico: TWA 150 ppm Mexico: TWA 710 mg/m ³ Mexico: STEL 200 ppm Mexico: STEL 950 mg/m ³
CARBON BLACK	N/A	Mexico: TWA 3.5 mg/m ³ Mexico: STEL 7 mg/m ³

16. OTHER INFORMATION

NFPA

Health Hazard 2

Flammability 3

Instability 0

Physical and Chemical Hazards -

NFPA Rating



HMIS

Health Hazard 2 *

Flammability 3

Physical Hazard 0

Personal protection X

Chronic Hazard Star Legend

* Chronic Health Hazard

Issuing Date:
Revision Date:

22-Dec-2011
15-May-2015

Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. 16677AEF-LVOC

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