



SAFETY DATA SHEET

Issuing Date: 28-May-2013

Revision Date: 28-Sep-2016

Revision Number: 5

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 22167WEP

Product Name: OFF-WHITE EPOXY PRIMER,
MIL-DTL-53022E, TYPE IV, PART A

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200

Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 2
Flammable Liquids	Category 2

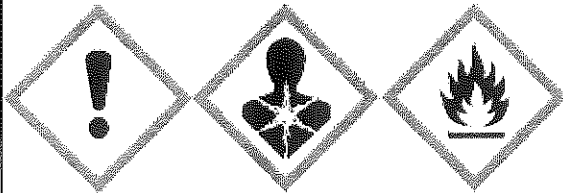
Label Elements

Emergency Overview

DANGER

Hazard Statements

Causes skin irritation
 Causes serious eye irritation
 May cause an allergic skin reaction
 Suspected of causing cancer
 Highly flammable liquid and vapor



Appearance Opaque

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed

Ground/Bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information
• Toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
METHYL ACETATE	79-20-9	10% - 20%	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³
BISPHENOL A/ EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	5% - 10%	N/A	N/A
TITANIUM DIOXIDE	13463-67-7	5% - 10%	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust
DIISOBUTYL KETONE	108-83-8	5% - 10%	TWA: 25 ppm	TWA: 50 ppm TWA: 290 mg/m ³
METHYL AMYL KETONE	110-43-0	1% - 5%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³
ZINC PHOSPHATE	7779-90-0	1% - 5%	N/A	N/A
BUTYL ACETATE	123-86-4	1% - 5%	STEL: 200 ppm TWA: 150 ppm	TWA: 150 ppm TWA: 710 mg/m ³

4. FIRST AID MEASURES

First Aid Measures

General advice Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician. Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing.

Skin Contact	Remove and wash contaminated clothing and gloves, including the inside, before re-use. If skin irritation persists, call a physician. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Inhalation	Remove to fresh air. If symptoms persist, call a physician. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician immediately.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.
Most important symptoms and effects, both acute and delayed	
Most Important Symptoms and Effects	No information available.
Indication of any immediate medical attention and special treatment needed	
Notes to physician	May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Extremely flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert

absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe the vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks and flame. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
CALCIUM CARBONATE 1317-65-3	N/A	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
METHYL ACETATE 79-20-9	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³	IDLH: 3100 ppm TWA: 200 ppm TWA: 610 mg/m ³ STEL: 250 ppm STEL: 760 mg/m ³
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust	IDLH: 5000 mg/m ³
DIISOBUTYL KETONE 108-83-8	TWA: 25 ppm	TWA: 50 ppm TWA: 290 mg/m ³	IDLH: 500 ppm TWA: 25 ppm TWA: 150 mg/m ³
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³
TALC (HYDROUS MAGNESIUM SILICATE) 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable fraction	TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust

NIOSH IDLH: *Immediately Dangerous to Life or Health*

Exposure controls

Engineering Measures Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be

required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Opaque
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	14 °F / -10 °C
Decomposition temperature	No data available	Boiling Point	133 °F / 56 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	1.44
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	11.98
		Flammability Limits in Air	
		Upper	3.5 %
		Lower	0.61 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL ACETATE 79-20-9	5 g/kg (Rat)	5 g/kg (Rabbit)	16000 ppm (Rat) 4 h
TITANIUM DIOXIDE 13463-67-7	10000 mg/kg (Rat)	N/A	N/A
DIISOBUTYL KETONE 108-83-8	5750 mg/kg (Rat)	N/A	2300 ppm (Rat) 4 h
METHYL AMYL KETONE 110-43-0	1600 mg/kg (Rat)	12.6 mL/kg (Rabbit)	2000 ppm (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
TITANIUM DIOXIDE 13463-67-7	N/A	Group 2B	N/A	X
TALC (HYDROUS MAGNESIUM SILICATE) 14807-96-6	N/A	Group 3	N/A	N/A

Legend:

- IARC (International Agency for Research on Cancer)*
- Group 2B - Possibly Carcinogenic to Humans*
- Group 3 - Not Classifiable as to Carcinogenicity in Humans*
- OSHA (Occupational Safety and Health Administration of the US Department of Labor)*
- X - Present*

Reproductive Toxicity No information available.
Specific target organ systemic toxicity (single exposure) No information available.
Specific target organ systemic toxicity (repeated exposure) No information available.
Chronic Toxicity Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. May cause adverse liver effects.
Target Organ Effects Central nervous system (CNS), Central Vascular System (CVS), Eyes, Liver, Lungs, Peripheral Nervous System (PNS), Respiratory system, Skin, Kidney.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 5251 mg/kg
ATEmix (dermat) 13857 mg/kg
ATEmix (inhalation-dust/mist) 16.1 mg/l
Oral LD50 9208 mg/kg (rat) Estimated
Dermal LD50 25126 mg/kg (rat) Estimated

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL ACETATE 79-20-9	120: 72 h Desmodesmus subspicatus mg/L EC50	295 - 348: 96 h Pimephales promelas mg/L LC50 flow-through 250 - 350: 96 h Brachydanio rerio mg/L LC50 static	1026.7: 48 h Daphnia magna mg/L EC50
DIISOBUTYL KETONE 108-83-8	100: 96 h Pseudokirchneriella subcapitata mg/L EC50	140: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	N/A
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
TALC (HYDROUS MAGNESIUM SILICATE) 14807-96-6	N/A	100: 96 h Brachydanio rerio g/L LC50 semi-static	N/A

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL ACETATE 79-20-9	0.18
METHYL AMYL KETONE 110-43-0	1.98
BUTYL ACETATE 123-86-4	1.81

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL ACETATE 79-20-9	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
 Description UN1263, Paint, 3, II
 Emergency Response Guide Number 128

TDG

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Description UN1263, Paint, 3, II

MEX

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Description UN1263, Paint, 3, II

ICAO

UN-No UN1263

Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

IATA

UN-No UN1263
Hazard class 3
Packing Group II
ERG Code 3L
Special Provisions A3, A72, A192

IMDG/IMO

UN-No UN1263
Hazard class 3
Packing Group II
EmS-No F-E, S-E
Special Provisions 163, 367

RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Description UN1263, Paint, 3, II

ADR/RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650, 367
Description UN1263, Paint, 3, II, (D/E)
ADR/RID-Labels 3

ADN

Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint, 3, II
Hazard Labels 3
Limited Quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	CAS No	California Proposition 65
TITANIUM DIOXIDE	13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
CALCIUM CARBONATE	X	X	X	N/A	X
METHYL ACETATE	X	X	X	N/A	X
TITANIUM DIOXIDE	X	X	X	N/A	X
DIISOBUTYL KETONE	X	X	X	N/A	X
METHYL AMYL KETONE	X	X	X	N/A	X
ZINC PHOSPHATE	N/A	X	X	N/A	N/A
TALC (HYDROUS MAGNESIUM SILICATE)	X	X	X	N/A	X
AMORPHOUS PRECIPITATED SILICA	X	X	X	N/A	N/A

BUTYL ACETATE	X	X	X	N/A	X
BUTYL ALCOHOL	X	X	X	N/A	X

International Regulations

Mexico - Grade

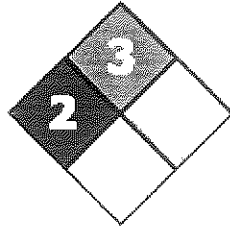
Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
CALCIUM CARBONATE	N/A	Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
METHYL ACETATE	N/A	Mexico: TWA 200 ppm Mexico: TWA 610 mg/m ³ Mexico: STEL 250 ppm Mexico: STEL 760 mg/m ³
TITANIUM DIOXIDE	N/A	Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
DIISOBUTYL KETONE	N/A	Mexico: TWA 25 ppm Mexico: TWA 145 mg/m ³
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 235 mg/m ³ Mexico: STEL 100 ppm Mexico: STEL 465 mg/m ³
TALC (HYDROUS MAGNESIUM SILICATE)	N/A	Mexico: TWA 2 mg/m ³

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



HMIS Health Hazard 1 * Flammability 3 Physical Hazard 0 Personal protection X

Chronic Hazard Star Legend * Chronic Health Hazard

Issuing Date: 28-May-2013
Revision Date: 28-Sep-2016
Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

end