



# SAFETY DATA SHEET

Issuing Date: 22-Dec-2011

Revision Date: 02-Jun-2016

Revision Number: 1

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 16632KEF-LVOC

Product Name: 27038 BLACK EPOXZEN, MIL-PRF-22750G(I),PART A,TY II,CL H,GR A

Hentzen Coatings, Inc.  
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200

Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use Industrial paint (Paint or Paint-Related), Restricted to professional users

## 2. HAZARDS IDENTIFICATION

### Classification

#### OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Germ Cell Mutagenicity	Category 1B
Carcinogenicity	Category 1B
Flammable Liquids	Category 2

### Label Elements

#### Emergency Overview

**DANGER**

#### Hazard Statements

Harmful if swallowed  
harmful if inhaled  
Causes skin irritation  
Causes serious eye irritation  
May cause an allergic skin reaction  
May cause genetic defects  
May cause cancer  
Highly flammable liquid and vapor



Appearance Opaque

Physical state Liquid

Odor Solvent

#### Precautionary Statements - Prevention

Obtain special instructions before use  
Do not handle until all safety precautions have been read and understood

Use personal protective equipment as required  
Wash face, hands and any exposed skin thoroughly after handling  
Do not eat, drink or smoke when using this product  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Use only outdoors or in a well-ventilated area  
Contaminated work clothing should not be allowed out of the workplace  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking  
Keep container tightly closed  
Ground/Bond container and receiving equipment  
Use explosion-proof electrical/ ventilating/ lighting/ equipment  
Use only non-sparking tools  
Take precautionary measures against static discharge  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
If eye irritation persists: Get medical advice/attention  
If skin irritation or rash occurs: Get medical advice/attention  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower  
Wash contaminated clothing before reuse  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
Rinse mouth  
In case of fire: Use CO2, dry chemical, or foam for extinction

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep cool  
Store in accordance with local regulations

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Other information

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Contains a known or suspected carcinogen**

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
BARIUM SULFATE	7727-43-7	20% - 30%	TWA: 5 mg/m <sup>3</sup> inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction
BISPHENOL A/ EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	10% - 20%	N/A	N/A
METHYL ACETATE	79-20-9	10% - 20%	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m <sup>3</sup>
METHYL AMYL KETONE	110-43-0	5% - 10%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m <sup>3</sup>
CARBON BLACK	1333-86-4	1% - 5%	TWA: 3 mg/m <sup>3</sup> inhalable fraction	TWA: 3.5 mg/m <sup>3</sup>
MINERAL SPIRITS/STODDARD SOLVENT	8052-41-3	0% - 1%	TWA: 100 ppm	TWA: 500 ppm TWA: 2900 mg/m <sup>3</sup>

**4. FIRST AID MEASURES**

### First Aid Measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
<b>Eye Contact</b>	Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing. If symptoms persist, call a physician.
<b>Skin Contact</b>	Remove and wash contaminated clothing and gloves, including the inside, before re-use. If skin irritation persists, call a physician. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
<b>Inhalation</b>	Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Consult a physician if necessary. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
<b>Ingestion</b>	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician immediately.
<b>Self-protection of the first aider</b>	Remove all sources of ignition. Use personal protective equipment as required.

### **Most important symptoms and effects, both acute and delayed**

**Most Important Symptoms and Effects** No information available.

### **Indication of any immediate medical attention and special treatment needed**

**Notes to physician** Treat symptomatically. May cause sensitization of susceptible persons.

## **5. FIRE-FIGHTING MEASURES**

### Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable Extinguishing Media** No information available.

### Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Extremely flammable.

### Explosion Data

**Sensitivity to Mechanical Impact** no data available.

**Sensitivity to Static Discharge** Yes.

### Protective equipment and precautions for firefighters

Wear self-contained breathing apparatus and protective suit.

## **6. ACCIDENTAL RELEASE MEASURES**

### Personal precautions, protective equipment and emergency procedures

**Personal Precautions** Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

### Environmental Precautions

**Environmental Precautions** Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

**Methods and materials for containment and cleaning up**

**Methods for Containment** Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

**Methods for Cleaning Up** Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks and flame. Keep containers tightly closed in a cool, well-ventilated place.

**Incompatible Products** None known based on information supplied.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH	OSHA	NIOSH IDLH
BARIUM SULFATE 7727-43-7	TWA: 5 mg/m <sup>3</sup> inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
CALCIUM CARBONATE 1317-65-3	N/A	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable dust
METHYL ACETATE 79-20-9	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m <sup>3</sup>	IDLH: 3100 ppm TWA: 200 ppm TWA: 610 mg/m <sup>3</sup> STEL: 250 ppm STEL: 760 mg/m <sup>3</sup>
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	TWA: 2.5 mg/m <sup>3</sup> F	TWA: 2.5 mg/m <sup>3</sup> F TWA: 2.5 mg/m <sup>3</sup> dust	
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m <sup>3</sup>	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m <sup>3</sup>
CARBON BLACK 1333-86-4	TWA: 3 mg/m <sup>3</sup> inhalable fraction	TWA: 3.5 mg/m <sup>3</sup>	IDLH: 1750 mg/m <sup>3</sup> TWA: 3.5 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup> Carbon black in presence of Polycyclic aromatic hydrocarbons PAH

NIOSH IDLH: Immediately Dangerous to Life or Health

**Exposure controls**

**Engineering Measures**                      Showers  
   Eyewash stations  
   Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/Face Protection**                      Use personal protective equipment as required.

**Skin and Body Protection**                Chemical resistant apron.

**Respiratory Protection**                    If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**Hygiene Measures**                            Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Physical state</b>	Liquid	<b>Appearance</b>	Opaque
<b>Odor</b>	Solvent.	<b>Odor Threshold</b>	No data available
<b>pH</b>	No data available	<b>Flash Point</b>	14 °F / -10 °C
<b>Decomposition temperature</b>	No data available	<b>Boiling Point</b>	133 °F / 56 °C
<b>Melting Point / Melting Range</b>	No data available	<b>Freezing Point</b>	No data available
<b>Vapor Pressure @20°C (kPa)</b>	No data available	<b>Partition coefficient:</b>	No data available
<b>Vapor Density</b>	No data available	<b>Density</b>	No data available
<b>Bulk density</b>	No data available	<b>Specific Gravity</b>	1.52
<b>Evaporation Rate</b>	No data available	<b>Water solubility</b>	No data available
<b>Dynamic viscosity</b>	No data available	<b>Weight per Gallon (lbs/gal):</b>	12.66
		<b>Flammability Limits in Air</b>	
		<b>Upper</b>	4.31 %
		<b>Lower</b>	0.68 %

**10. STABILITY AND REACTIVITY**

**Reactivity**  
No data available

**Chemical stability**  
Stable under recommended storage conditions.

**Conditions to Avoid**  
Extremes of temperature and direct sunlight.

**Incompatible Materials**  
None known based on information supplied.

**Hazardous Decomposition Products**  
Thermal decomposition can lead to release of irritating gases and vapors.

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Product Information**                      The product has not been tested

**Inhalation**                                There is no data for this product.

**Eye Contact** There is no data for this product.  
**Skin Contact** There is no data for this product.  
**Ingestion** There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL ACETATE 79-20-9	5 g/kg ( Rat )	5 g/kg ( Rabbit )	16000 ppm ( Rat ) 4 h
BENZENE, 1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	13 g/kg ( Rat )	2 mL/kg ( Rabbit )	33 mg/L ( Rat ) 4 h
METHYL AMYL KETONE 110-43-0	1600 mg/kg ( Rat )	12.6 mL/kg ( Rabbit )	2000 ppm ( Rat ) 4 h
CARBON BLACK 1333-86-4	15400 mg/kg ( Rat )	N/A	N/A

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.

**MUTAGENIC EFFECTS** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3	Group 2B	N/A	X

**Legend:**

- ACGIH (American Conference of Governmental Industrial Hygienists)
- A3 - Animal Carcinogen
- IARC (International Agency for Research on Cancer)
- Group 2B - Possibly Carcinogenic to Humans
- Group 3 - Not Classifiable as to Carcinogenicity in Humans
- OSHA (Occupational Safety and Health Administration of the US Department of Labor)
- X - Present

**Reproductive Toxicity** No information available.

**Specific target organ systemic toxicity (single exposure)** No information available.

**Specific target organ systemic toxicity (repeated exposure)** No information available.

**Chronic Toxicity** Prolonged or repeated exposure increases the risk. Avoid repeated exposure. Repeated contact may cause allergic reactions in very susceptible persons.

**Target Organ Effects** Central nervous system (CNS), Eyes, Lymphatic System, Peripheral Nervous System (PNS), Respiratory system, Skin.

**Aspiration hazard** No information available.

**Numerical measures of toxicity - Product Information**

The following values are calculated based on chapter 3.1 of the GHS document .

- ATEmix (oral) 1400 mg/kg
- ATEmix (dermal) 8310 mg/kg
- ATEmix (inhalation-dust/mist) 4 mg/l
- Oral LD50 1759 mg/kg (rat) Estimated
- Dermal LD50 10417 mg/kg (rat) Estimated
- Inhalation LC50 142487 mg/l (mist) (dust) mg/m<sup>3</sup> Estimated
- Inhalation LC50

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL ACETATE 79-20-9	120: 72 h Desmodesmus subspicatus mg/L EC50	295 - 348: 96 h Pimephales promelas mg/L LC50 flow-through 250 - 350: 96 h Brachydanio rerio mg/L LC50 static	1026.7: 48 h Daphnia magna mg/L EC50
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	N/A	N/A	3.68: 48 h Daphnia magna mg/L EC50
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

Chemical Name	Partition coefficient
METHYL ACETATE 79-20-9	0.18
METHYL AMYL KETONE 110-43-0	1.98

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Waste treatment methods**

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

**US EPA Waste Number**

U031 U122 U239 D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL ACETATE 79-20-9	Toxic Ignitable

**14. TRANSPORT INFORMATION**

**DOT**

UN-No UN1263  
 Proper shipping name Paint  
 Hazard class 3  
 Packing Group II  
 Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28  
 Description UN1263, Paint, Marine Pollutant, 3, II  
 Emergency Response Guide Number 128

**TDG**

UN-No UN1263  
 Proper shipping name Paint  
 Hazard class 3  
 Packing Group II

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Description UN1263, Paint, Marine Pollutant, 3, II

**MEX**

UN-No UN1263  
Proper shipping name Paint  
Hazard class 3  
Packing Group II  
Description UN1263, Paint, 3, II

**ICAO**

UN-No UN1263  
Proper shipping name Paint  
Hazard class 3  
Packing Group II  
Special Provisions A3, A72  
Description UN1263, Paint, 3, II

**IATA**

UN-No UN1263  
Hazard class 3  
Packing Group II  
ERG Code 3L  
Special Provisions A3, A72, A192

**IMDG/IMO**

UN-No UN1263  
Hazard class 3  
Packing Group II  
EmS-No F-E, S-E  
Special Provisions 163, 367

**RID**

UN-No UN1263  
Proper shipping name Paint  
Hazard class 3  
Packing Group II  
Classification Code F1  
Description UN1263, Paint, Environmentally Hazardous, 3, II

**ADR/RID**

UN-No UN1263  
Proper shipping name Paint  
Hazard class 3  
Packing Group II  
Classification Code F1  
Tunnel restriction code (D/E)  
Special Provisions 163, 640C, 650, 367  
Description UN1263, Paint, Environmentally Hazardous, 3, II, (D/E)  
ADR/RID-Labels 3

**ADN**

Proper shipping name Paint  
Hazard class 3  
Packing Group II  
Classification Code F1  
Special Provisions 163, 640C, 650  
Description UN1263, Paint, Environmentally Hazardous, 3, II  
Hazard Labels 3  
Limited Quantity (LQ) 5 L  
Ventilation VE01



**15. REGULATORY INFORMATION**

**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
 ENCS - Japan Existing and New Chemical Substances  
 IECSC - China Inventory of Existing Chemical Substances  
 KECL - Korean Existing and Evaluated Chemical Substances  
 PICCS - Philippines Inventory of Chemicals and Chemical Substances  
 AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

**CAA (Clean Air Act)**

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

**Clean Water Act**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	CAS No	California Proposition 65
CARBON BLACK	1333-86-4	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
BARIUM SULFATE	X	X	X	N/A	X
CALCIUM CARBONATE	X	X	X	N/A	X
METHYL ACETATE	X	X	X	N/A	X
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	X	N/A	N/A	X
METHYL AMYL KETONE	X	X	X	N/A	X
AMORPHOUS PRECIPITATED SILICA	X	X	X	N/A	N/A
CARBON BLACK	X	X	X	X	X
BUTYL ACETATE	X	X	X	N/A	X

**International Regulations**

**Mexico - Grade** Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
CALCIUM CARBONATE	N/A	Mexico: TWA 10 mg/m <sup>3</sup> Mexico: STEL 20 mg/m <sup>3</sup>
METHYL ACETATE	N/A	Mexico: TWA 200 ppm Mexico: TWA 610 mg/m <sup>3</sup> Mexico: STEL 250 ppm Mexico: STEL 760 mg/m <sup>3</sup>
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	Mexico: TWA 2.5 mg/m <sup>3</sup>
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 235 mg/m <sup>3</sup> Mexico: STEL 100 ppm Mexico: STEL 465 mg/m <sup>3</sup>
CARBON BLACK	N/A	Mexico: TWA 3.5 mg/m <sup>3</sup> Mexico: STEL 7 mg/m <sup>3</sup>

**16. OTHER INFORMATION**

**NFPA** Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



**HMIS** Health Hazard 1 \* Flammability 3 Physical Hazard 0 Personal protection X

Chronic Hazard Star Legend \* Chronic Health Hazard

Issuing Date: 22-Dec-2011  
Revision Date: 02-Jun-2016  
Revision Note  
No information available

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage,

transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. 16632KEF-LVOC

**end**