



SAFETY DATA SHEET

Issuing Date: 22-Dec-2011

Revision Date: 12-May-2015

Revision Number: 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 16657GEF-LVOC

Product Name: 24410 GREEN EPOXZEN,
MIL-PRF-22750G(I),PART A,TY II,CL H,GR A

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200
Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Germ Cell Mutagenicity	Category 1B
Carcinogenicity	Category 1B
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements

Harmful if swallowed
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause genetic defects
May cause cancer
Highly flammable liquid and vapor



Appearance Opaque

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/Bond container and receiving equipment
 Use explosion-proof electrical/ ventilating/ lighting/ equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
 Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
BISPHENOL A/ EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	10% - 20%	N/A	N/A
BARIUM SULFATE	7727-43-7	10% - 20%	TWA: 5 mg/m ³ inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction
METHYL ACETATE	79-20-9	10% - 20%	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³
TITANIUM DIOXIDE	13463-67-7	5% - 10%	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust
METHYL AMYL KETONE	110-43-0	5% - 10%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³

MINERAL SPIRITS/STODDARD SOLVENT	8052-41-3	0% - 1%	TWA: 100 ppm	TWA: 500 ppm TWA: 2900 mg/m ³
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4. FIRST AID MEASURES

First Aid Measures

General advice	Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
Eye Contact	Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Remove and wash contaminated clothing and gloves, including the inside, before re-use. If skin irritation persists, call a physician. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Inhalation	Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Remove to fresh air. If breathing is irregular or stopped, administer artificial respiration. Consult a physician if necessary. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician. Rinse mouth. Clean mouth with water and afterwards drink plenty of water. Never give anything by mouth to an unconscious person. Consult a physician if necessary.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.
Most important symptoms and effects, both acute and delayed	
Most Important Symptoms and Effects	No information available.
Indication of any immediate medical attention and special treatment needed	
Notes to physician	Treat symptomatically. May cause sensitization of susceptible persons.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Extremely flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks and flame. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
CALCIUM CARBONATE 1317-65-3	N/A	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
BARIUM SULFATE 7727-43-7	TWA: 5 mg/m ³ inhalable fraction, particulate matter containing no asbestos and <1% crystalline silica	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
METHYL ACETATE 79-20-9	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm TWA: 610 mg/m ³	IDLH: 3100 ppm TWA: 200 ppm TWA: 610 mg/m ³ STEL: 250 ppm STEL: 760 mg/m ³

BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F TWA: 2.5 mg/m ³ dust	
TITANIUM DIOXIDE 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust	IDLH: 5000 mg/m ³
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³

NIOSH IDLH: Immediately Dangerous to Life or Health

Exposure controls

Engineering Measures

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Use personal protective equipment as required.

Skin and Body Protection

Chemical resistant apron.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Opaque
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	14 °F / -10 °C
Decomposition temperature	No data available	Boiling Point	133 °F / 56 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	1.54
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	12.85
		Flammability Limits in Air	
		Upper	4.06 %
		Lower	0.63 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL ACETATE 79-20-9	5000 mg/kg (Rat)	5 g/kg (Rabbit)	16000 ppm (Rat) 4 h
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	13 g/kg (Rat)	2 mL/kg (Rabbit)	33 mg/L (Rat) 4 h
TITANIUM DIOXIDE 13463-67-7	10000 mg/kg (Rat)	N/A	N/A

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
TITANIUM DIOXIDE 13463-67-7	N/A	Group 2B	N/A	X

Legend:

- IARC (International Agency for Research on Cancer)
- Group 2B - Possibly Carcinogenic to Humans
- Group 3 - Not Classifiable as to Carcinogenicity in Humans
- OSHA (Occupational Safety and Health Administration of the US Department of Labor)
- X - Present

Reproductive Toxicity	No information available.
Specific target organ systemic toxicity (single exposure)	No information available.
Specific target organ systemic toxicity (repeated exposure)	No information available.
Chronic Toxicity	Prolonged or repeated exposure increases the risk. Avoid repeated exposure. Repeated contact may cause allergic reactions in very susceptible persons.
Target Organ Effects	Central nervous system (CNS), Eyes, Lungs, Peripheral Nervous System (PNS), Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	1940 mg/kg
ATEmix (dermal)	8322 mg/kg
ATEmix (inhalation-dust/mist)	5.4 mg/l
Oral LD50	25428 mg/kg (rat) Estimated
Dermal LD50	15237 mg/kg (rat) Estimated
Inhalation LC50	146580 mg/l (mist) (dust) mg/m ³ Estimated
Inhalation LC50	ml/m ³ (vapor) Estimated

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL ACETATE 79-20-9	120: 72 h Desmodesmus subspicatus mg/L EC50	295 - 348: 96 h Pimephales promelas mg/L LC50 flow-through 250 - 350: 96 h Brachydanio rerio mg/L LC50 static	1026.7: 48 h Daphnia magna mg/L EC50
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL) 98-56-6	N/A	N/A	3.68: 48 h Daphnia magna mg/L EC50
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL ACETATE 79-20-9	0.18
METHYL AMYL KETONE 110-43-0	1.98

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number

U031 U122 U220 U239 D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
BARIUM SULFATE 7727-43-7	Toxic soluble

METHYL ACETATE 79-20-9	Toxic Ignitable
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14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, 3, II
Emergency Response Guide Number 128

TDG

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

MEX

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

IMDG/IMO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
EmS-No F-E, S-E
Special Provisions 163
Description UN1263, Paint, 3, II

RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Description	UN1263, Paint, 3, II

ADR/RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Tunnel restriction code	(D/E)
Special Provisions	163, 640C, 650
Description	UN1263, Paint, 3, II, (D/E)
ADR/RID-Labels	3

ADN

Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Special Provisions	163, 640C, 650
Description	UN1263, Paint, 3, II
Limited Quantity (LQ)	5 L
Ventilation	VE01

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
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Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	CAS No	California Proposition 65
TITANIUM DIOXIDE	13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
CALCIUM CARBONATE	X	X	X	N/A	X
BARIUM SULFATE	X	X	X	N/A	X
METHYL ACETATE	X	X	X	N/A	X
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	X	X	N/A	X
TITANIUM DIOXIDE	X	X	X	N/A	X
METHYL AMYL KETONE	X	X	X	N/A	X
AMORPHOUS PRECIPITATED SILICA	X	X	X	N/A	N/A
BUTYL ACETATE	X	X	X	N/A	X

International Regulations

Mexico - Grade

Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
CALCIUM CARBONATE	N/A	Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
METHYL ACETATE	N/A	Mexico: TWA 200 ppm Mexico: TWA 610 mg/m ³ Mexico: STEL 250 ppm Mexico: STEL 760 mg/m ³
BENZENE,1-CHLORO-4 (TRIFLUOROMETHYL)	N/A	Mexico: TWA 2.5 mg/m ³
TITANIUM DIOXIDE	N/A	Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³

METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 235 mg/m ³ Mexico: STEL 100 ppm Mexico: STEL 465 mg/m ³
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16. OTHER INFORMATION

NFPA **Health Hazard 2** **Flammability 3** **Instability 0** **Physical and Chemical Hazards -**

NFPA Rating



HMIS **Health Hazard 1 *** **Flammability 3** **Physical Hazard 0** **Personal protection X**

Chronic Hazard Star Legend

** Chronic Health Hazard*

Issuing Date: 22-Dec-2011
Revision Date: 12-May-2015
Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. 16657GEF-LVOC

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