



SAFETY DATA SHEET

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 16709CEH

Product Name: EPOXY HARDENER, MIL-PRF-23377K TYPE
I/II, CLASS C1,N

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200
Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements

Harmful if swallowed
harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer
Highly flammable liquid and vapor



Appearance Clear

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/Bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
METHYL AMYL KETONE	110-43-0	30% - 40%	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³
ISOPROPYL ALCOHOL	67-63-0	10% - 20%	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³
BENZYL ALCOHOL	100-51-6	5% - 10%	N/A	N/A
TRIETHYLENETETRAMINE(TETA)	112-24-3	1% - 5%	N/A	N/A

4. FIRST AID MEASURES

First Aid Measures

General advice	Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
Eye Contact	Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Consult a physician if necessary. Remove to fresh air. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician. Rinse mouth. Clean mouth with water and afterwards drink plenty of water. Never give anything by mouth to an unconscious person. Consult a physician if necessary.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Most Important Symptoms and Effects No information available.

Indication of any immediate medical attention and special treatment needed

Notes to physician May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Evacuate personnel to safe areas. Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks and flame.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
METHYL AMYL KETONE 110-43-0	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 465 mg/m ³
ISOPROPYL ALCOHOL 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³

NIOSH IDLH: *Immediately Dangerous to Life or Health*

Exposure controls

Engineering Measures Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Clear
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	53 °F / 12 °C
Decomposition temperature	No data available	Boiling Point	177 °F / 81 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	0.9
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	7.48
		Flammability Limits in Air	
		Upper	4.68 %
		Lower	0.7 %

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Conditions to Avoid
Extremes of temperature and direct sunlight.

Incompatible Materials
None known based on information supplied.

Hazardous Decomposition Products
None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information The product has not been tested

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL AMYL KETONE 110-43-0	N/A	126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
ISOPROPYL ALCOHOL 67-63-0	1000: 96 h Desmodesmus subspicatus mg/L EC50 1000: 72 h Desmodesmus subspicatus mg/L EC50	9640: 96 h Pimephales promelas mg/L LC50 flow-through 1400000: 96 h Lepomis macrochirus µg/L LC50 11130: 96 h Pimephales promelas mg/L LC50 static	13299: 48 h Daphnia magna mg/L EC50
BENZYL ALCOHOL 100-51-6	N/A	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	23: 48 h water flea mg/L EC50
TRIETHYLENETETRAMINE(TETA) 112-24-3	2.5: 72 h Desmodesmus subspicatus mg/L EC50 20: 72 h Pseudokirchneriella subcapitata mg/L EC50 3.7: 96 h Pseudokirchneriella subcapitata mg/L EC50	495: 96 h Pimephales promelas mg/L LC50 570: 96 h Poecilia reticulata mg/L LC50 semi-static	31.1: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
METHYL AMYL KETONE 110-43-0	1.98
ISOPROPYL ALCOHOL 67-63-0	0.05
BENZYL ALCOHOL 100-51-6	1.1
TRIETHYLENETETRAMINE(TETA) 112-24-3	-1.4

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number

D001

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ISOPROPYL ALCOHOL 67-63-0	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, 3, II
Emergency Response Guide Number 128

TDG

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

MEX

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

IMDG/IMO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
EmS-No F-E, S-E
Special Provisions 163
Description UN1263, Paint, 3, II

RID

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Classification Code F1

Description UN1263, Paint, 3, II

ADR/RID

UN-No UN1263
 Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Classification Code F1
 Tunnel restriction code (D/E)
 Special Provisions 163, 640C, 650
 Description UN1263, Paint, 3, II, (D/E)
 ADR/RID-Labels 3

ADN

Proper shipping name Paint
 Hazard class 3
 Packing Group II
 Classification Code F1
 Special Provisions 163, 640C, 650
 Description UN1263, Paint, 3, II
 Limited Quantity (LQ) 5 L
 Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL/NDSL Complies
 EINECS/ELINCS Complies
 ENCS Complies
 IECSC Complies
 KECL Complies
 PICCS Complies
 AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	SARA 313 - Threshold Values %
ISOPROPYL ALCOHOL	67-63-0	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard Yes
 Chronic Health Hazard No
 Fire Hazard Yes
 Sudden Release of Pressure Hazard No

Reactive Hazard

No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
METHYL AMYL KETONE	X	X	X	N/A	X
ISOPROPYL ALCOHOL	X	X	X	N/A	X
TRIETHYLENETETRAMINE (TETA)	X	X	X	N/A	N/A

International Regulations

Mexico - Grade

Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
METHYL AMYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 235 mg/m ³ Mexico: STEL 100 ppm Mexico: STEL 465 mg/m ³
ISOPROPYL ALCOHOL	N/A	Mexico: TWA 400 ppm Mexico: TWA 980 mg/m ³ Mexico: STEL 500 ppm Mexico: STEL 1225 mg/m ³

16. OTHER INFORMATION

NFPA

Health Hazard 2

Flammability 3

Instability 0

Physical and Chemical Hazards -

